

Optical Properties of Major Coating Materials (Evaporation)

(Classification)	Refractive index	Product name	Chemical formula	MP (°C)	BP (°C)	Transmittance range(μm)	Density (g/cm ³)	Stress	Evaporation source	Granule	Pellet
Low refractive index material	1.34	Sodium fluoride	NaF	993	1695	0.25-10	2.56		E	○	
	1.35	Cryolite	Na ₃ AlF ₆	1000		0.2-10	2.9	T+	M,T,E	○	
	1.36	Lithium fluoride	LiF	848	1676	0.15-7	2.64	T+	M,E	○	
	1.38	Magnesium fluoride	MgF ₂	1248	2260	0.2-5	3.18	T+++	W,M,T,E	○	○
	1.40	Aluminium fluoride	AlF ₃	1290	(sublimation)	0.2-20	2.88	T+	E	○	
	1.40	Calcium fluoride	CaF ₂	1373	2500	0.15-10	3.18		W,T,E	○	○
	1.40	Strontium fluoride	SrF ₂	1190	2460		4.2		E	○	
	1.45	Zirconium fluoride	ZrF ₄		sublimes at 600°C	4-12	4.43		E	○	
	1.47	Silicon dioxide	SiO ₂	1710°C (softening point)		0.2-10	2.2	C+++	E	○	○
	1.48	Barium fluoride	BaF ₂	1354	2260	0.15-13	4.83		E	○	○
1.49	Yttrium fluoride	YF ₃	1152	2230				E	○		

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Medium refractive index material	1.50	Germanium oxide	GeO ₂	1116	1250°C and over		4.2		W,M,T,E	○	
	1.50	OL-B	SiO ₂ +Al ₂ O ₃			0.4-7		T+	E	○	○
	1.59	Lanthanum fluoride	LaF ₃	1493	2327	0.2-12	5.94	T+	E	○	
	1.60	Neodymium fluoride	NdF ₃	1374	2327	0.2-2	6.51	T+	E	○	
	1.62	Gadolinium fluoride	GdF ₃	1231	2277	0.2-8		T+	E	○	
	1.63	Cerium fluoride	CeF ₃	1460	2300	0.3-10	6.16	T++	M,T,E	○	
	1.64	Aluminium oxide	Al ₂ O ₃	2055	2980	0.2-7	4	T++	E	○	
	1.70	Tungsten oxide	WO ₃	1473	1750		7.16		W,P,E	○	○
	1.72	Magnesium oxide	MgO	2852	3600	0.2-7	3.58	T+	E	○	
	1.75	Lead fluoride	PbF ₂	855	1290	0.3-15	8.24		W,E	○	
	1.80	Silicon monoxide	SiO	1700°C and over		0.6-10	2.24	T/C	M,T,E	○	○
	1.84	Lanthanum oxide	La ₂ O ₃	2187-2300		0.3-8	6.51		E	○	
	1.88	Yttrium oxide	Y ₂ O ₃	2356-2435		0.3-8	5.01	C+++	E	○	○
	1.89	Scandium oxide	Sc ₂ O ₃	2383-2423		0.3-8	3.86		E	○	
	1.90	Molybdenum oxide	MoO ₃	795	1155		4.7		E,M	○	
1.90	Samarium fluoride	SmF ₃	1306	2427		7.1	T+	E	○		
1.92	Praseodymium oxide	Pr ₆ O ₁₁			0.3-10			W,E	○		

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High refractive index material	2.00	Indium oxide	In ₂ O ₃	decomposes at 700°C		0.4-0.7	7.18		W,T,M,E	○	○
	2.00	Tin oxide	SnO ₂	1127	sublimes at approx. 1850°C				W,E	○	○
	2.05	Hafnium oxide	HfO ₂	2758		0.25-5	9.68	T++	E	○	
	2.05	Tantalum pentoxide	Ta ₂ O ₅		decomposes at 1470°C	0.3-10	7.3-8.2	T++	E	○	○
	2.05	Zirconium dioxide	ZrO ₂	2700	4300	0.3-7	5.49	T+	E	○	○
	2.10	Antimony trioxide	Sb ₂ O ₃	656	1425	0.3-1	5.2		E	○	
	2.10	Zinc oxide	ZnO		sublimes at 1720°C	0.3-8	5.61		E	○	○
	2.13	Cerium dioxide	CeO ₂	2600	(sublimation)	0.4-7	7.13	C+	W,E	○	
	2.13	OS-5	ZrO ₂ +TiO ₂			0.4-7	4.5	T+	E	○	○
2.15	OH-40	TiO ₂ +La ₂ O ₃			0.35-8		T+	E	○		

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High refractive index material	2.15	Neodymium oxide	Nd ₂ O ₃	2192-2310		0.2-2	7.24		E	○	
	2.20	Niobium pentoxide	Nb ₂ O ₅	1520			4.3-5.2	T+	E	○	
	2.24	Chromium oxide	Cr ₂ O ₃	2435	4000	0.6-8	5.21		W,E	○	○
	2.30	Zinc sulfide	ZnS	1800-1900	sublimes at 1180°C	0.4-15	4.09	C++	M,E	○	
	2.35	Dititanium trioxide	Ti ₂ O ₃		decomposes at 2130°C	0.4-10	4.6	T+++	W,E	○	○
	2.35	Trititanium pentoxide	Ti ₃ O ₅			0.4-10	4.2	T+++	W,E	○	○

2.35	Titanium monoxide	TiO	1750	3000°C and over	0.4-10	4.93	T+++	W,E	○
2.35	Titanium dioxide	TiO ₂	1825	decomposes at 3000°C and over	0.4-10	4.17	T+++	E	○ ○
3.4(2μm)	Silicon	Si	1414	2642	0.9-10	2.34	T++	W,E	○
4.4(2μm)	Germanium	Ge	959	2691	1.5-4	5.4		W,M,T,E	○

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Metal		Silver	Ag	962	2184		10.5	T+	M,T,E	○	
		Aluminum	Al	659	2270		2.7		W,E	○	
		Gold	Au	1063	2710		19.3	T+	W,M,E	○	
		Chromium	Cr	1890	2212		7.2	T++	W,E	○	
		Copper	Cu	1085	2580		8.93	T+	W,M,T,E	○	
		Hafnium	Hf	1700			13.3		E	○	
		Indium	In	156	2100		7.3		W,M,E	○	
		Molybdenum	Mo	2610	4800		10.2	T++		○	
		Nickel	Ni	1455	2721		8.85	T++	W,E	○	
		Platinum	Pt	1773	3800		21.4	T++	W,E	○	
		Tantalum	Ta	2996	5300		16.6		E	○	
		Titanium	Ti	1675	3262		4.54	C/T+	W,T,E	○	
		Tungsten	W	3387	5900		19.1		E	○	
Functional material		ITO	In ₂ O ₃ +SnO ₂	Transparent conductive film		0.4-7			E	○	○
		MS-DC100		Water repellent material					W,M,T,E		○
		MS-SY		Super Hydrophobic material					W,M,T,E		○

Stress **Evaporation source**
C : Compressive stress E : E-gun
T : Tensile stress W : Tungsten boat
+ : Weak M : Molybdenum boat
++ : Medium T : Tantalum boat
+++ : Strong